

**BONDLINE PRODUCTS
CORPORATION**

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RELIABILITY

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STRUX MIXING DIRECTIONS AND APPLICATION:

Prior to mixing the STRUX material, pull vacuum on the front side of the tool to be sealed.

All three parts are mixed by weight

Bondline Products 1 (one) Gallon Kit includes 8 Pds. of Part A

2.5 Oz. Of part B (visually contains a yellow cast) and is mixed at a rate of 2% by weight.

2 Oz. Of part C (visually contains a clear liquid) and is mixed at a rate of 1.5% by weight.

Measure all three parts in the correct combined amounts and mix well together.

Turn the tool over (back side) and brush on the STRUX material to suspect leak areas. Allow the material to set-up for two hours before applying a second coat, if more than two coats are necessary to seal the leaks. **Two hours curing time are required between each application. When the desired leak rate is attained, allow the material dry/cure overnight.**

The tool should then be post-cured at 25 degrees over use temperature for two hours. The tool is now ready for use.