

**BONDLINE PRODUCTS
CORPORATION**

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RELIABILITY

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Handling and Storage of Uncured Silicone

Bondline Products Corporation supplies uncured silicone sheet stock for fabrication and manufacturing of Reusable Vacuum Bagging material and various other applications. When dealing with uncured silicone sheet Stock, shelf life and handling is important, Bondline Products policy has been to recommend that the Silicone sheet/roll be kept under refrigerated storage at a temperature below 20°F. We also recommend that fabrication occur within 12 weeks after our customer receives the shipment. Sometimes a customer will have material which has been stored longer than recommended. The following procedure is a quick inspection to determine if the sheet is still suitable for fabrication.

- **A visual inspection of the material should be conducted to determine if the material appears pliable.**
- **A simple test can be performed by personnel curing a small sample piece of the lot to ensure that it cures appropriately.**

Please note the recommended inspection above are only guidelines to assist in determining if aged Silicone Sheet Stock can still be used after the recommended shelf life has expired. Customers have reported that they routinely utilize material and they have found material to be viable after a nine to twelve month period. When proper storage conditions are adhered too physical properties are not affected.